



DATA SHEET

GENERAL PURPOSE CHIP RESISTORS RC0805

5%, 1% RoHS compliant





YAGEO Phícomp

Chip Resistor Surface Mount RC SERIES 080

<u>SCOPE</u>

This specification describes RC0805 series chip resistors with lead-free terminations made by thick film process.

APPLICATIONS

• All general purpose application

FEATURES

- RoHS compliant
 - Products with lead free terminations meet RoHS requirements
 - Pb-glass contained in electrodes
 - Resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

RC0805	<u>X</u>	<u>R</u>	-	<u>XX</u>	<u>XXXX</u>	L	
	(I)	(2)	(3)	(4)	(5)	(6)	

(I) TOLERANCE

 $F = \pm 1\%$

 $J = \pm 5\%$ (for Jumper ordering, use code of J)

(2) PACKAGING TYPE

R = Paper taping reel

(3) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

(4) TAPING REEL

- 07 = 7 inch dia. Reel
- 10 = 10 inch dia. Reel
- 13 = 13 inch dia. Reel

(5) RESISTANCE VALUE

There are $2\sim4$ digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

(6) OPTIONAL CODE

L = optional symbol ^(Note)

Resistance rule of global part					
Resistance code ru	le Example				
0R	0R = Jumper				
XRXX (1 to 9.76 Ω)	R = Ω R5 = .5 Ω 9R76 = 9.76 Ω				
XXRX (10 to 97.6 Ω)	IOR = IO Ω 97R6 = 97.6 Ω				
XXXR (100 to 976 Ω)	100R = 100 Ω				
XKXX (1 to 9.76 K Ω)	K = 1,000 Ω 9K76 = 9760 Ω				
XMXX (1 to 9.76 M Ω)	IM = 1,000,000 Ω 9M76= 9,760,000 Ω				

ORDERING EXAMPLE

The ordering code of a RC0805 chip resistor, value 56 Ω with ±1% tolerance, supplied in 7-inch tape reel is: RC0805FR-0756R(L).

NOTE

- All our RSMD products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / 12NC can be added (both are on customer request)

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Chip Resistor Surface Mount RC SERIES 0805 (RoHS Compliant) 8

0200 or 200

3007 or 307

1008 or 108

3303 or 333

1006 or 106

0.02 Ω =

=

_

=

=

0.3 Ω

ΙΩ

33 KΩ

10 MΩ

Example:

PHYCOMP BRAND ordering codes

Both GLOBAL PART NUMBER (preferred) and I2NC (traditional) codes are acceptable to order Phycomp brand products.

GLOBAL PART NUMBER (PREFERRED)

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

12NC CODE

2322 (I	/ 2350	<u>XXX</u>	(2) (3) (4)				Last digit of 12NC Resistance decade ⁽³⁾	Last digit
TYPE/	START	TOL.	RESISTANCE	PAPER	R / PE TAPE ON REE	L (units) ⁽²⁾	0.01 to 0.0976 Ω	0
0805	IN ⁽¹⁾	(%)	RANGE	5,000	10,000/not preferred	20,000	0.1 to 0.976 Ω	7
RCII	2322	±5%	to 0 MΩ	730 61xxx	730 71xxx	730 81xxx	l to 9.76 Ω	8
RC12	2322	±1%	l to 10 MΩ	734 6xxxx	734 7xxxx	734 8xxxx	10 to 97.6 Ω	9
HRCII	2350	±5%	to 22 MΩ	521 10xxx	-	-	100 to 976 Ω	I
Jumper	2322	-	0 Ω	730 91002	730 91003	730 92002	l to 9.76 KΩ	2
<u>).</u> [.			-				10 to 97.6 KΩ	3
(I) Th	e resiste	ors ha	ve a 12-digit o	rdering co	de starting with 23	322 / 2350.	100 to 976 KΩ	4
(2) The subsequent 4 or 5 digits indicate the resistor tolerance and I to 9.76 M Ω					5			
ра	ckaging.						10 to 97.6 MΩ	6

- (3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of I2NC".
- (4) "L" is optional symbol (Note).

ORDERING EXAMPLE

The ordering code of a RC12 resistor, value 56 Ω with ±1% tolerance, supplied in tape of 5,000 units per reel is: 232273465609(L) or RC0805FR-0756R(L).

ΝΟΤΕ

- I. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / I2NC can be added (both are on customer request)

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Chip Resistor Surface Mount RC SERIES 0805 (RoHS Compliant)

MARKING

RC0805



For further marking information, please see special data sheet "Chip resistors marking".

CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (matte tin on Nibarrier) are added. See fig.3

DIMENSIONS

Table I	
ТҮРЕ	RC0805
L (mm)	2.00 ±0.10
W (mm)	1.25 ±0.10
H (mm)	0.50 ±0.10
l _l (mm)	0.35 ±0.20
l ₂ (mm)	0.35 ±0.20

OUTLINES



Chip Resistor Surface Mount RC SERIES 0805 (RoHS Compliant)

8

ELECTRICAL CHARACTERISTICS

Table 2		
CHARACTERISTICS		RC0805 1/8 W
Operating Temperature Range	-55	5 °C to +155 °C
Maximum Working Voltage		150 V
Maximum Overload Voltage		300 V
Dielectric Withstanding Voltage		300 V
	5% (E24)	$\mid \Omega$ to 22 $M\Omega$
Resistance Range	1% (E24/E96)	$\mid \Omega$ to $\mid 0 \; \text{M}\Omega$
	Zero Ohm J	umper < 0.05 Ω
	$ \Omega \le R \le 0 \Omega $	±200 ppm/°C
Temperature Coefficient	$10 \text{ M}\Omega < \text{R} \le 22 \text{ M}\Omega$	±200 ppm/°C
	$10 \ \Omega < R \le 10 \ M\Omega$	±100 ppm/°C
Jumper Criteria	Rated Current	2 A
Jumper Criteria	Maximum Current	5 A

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity						
PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL			
RC0805	Paper Taping Reel (R)	7" (178 mm)	5,000 units			
		10" (254 mm)	10,000 units			
		13" (330 mm)	20,000 units			

ΝΟΤΕ

1. For paper tape and reel specification/dimensions, please see the special data sheet "Packing" document.

FUNCTIONAL DESCRIPTION

POWER RATING

RC0805 rated power at 70° C is 1/8 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

 $V=\sqrt{(P \times R)}$ or max. working voltage whichever is less

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)





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Chip Resistor Surface Mount RC SERIES 0805 (RoHS Compliant)

Product specification

6 8

TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Life/	MIL-STD-202G-method 108A	I,000 hours at 70±5 °C applied RCWV	±(2%+0.05 Ω)
Operational Life/	IEC 60115-1 4.25.1	1.5 hours on, 0.5 hour off, still air required	<100 m Ω for Jumper
Endurance	JIS C 5202-7.10		
High	MIL-STD-202G-method 108A	1,000 hours at maximum operating temperature	±(1%+0.05 Ω)
Temperature Exposure/	IEC 60115-1 4.25.3	depending on specification, unpowered	<50 m Ω for Jumper
Endurance at	JIS C 5202-7.11	No direct impingement of forced air to the parts	
upper category temperature		Tolerances: 125±3 °C	
Moisture	MIL-STD-202G-method 106F	Each temperature / humidity cycle is defined at 8	±(2%+0.05 Ω)
Resistance	IEC 60115-1 4.24.2	hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	<100 m Ω for Jumper
		Parts mounted on test-boards, without condensation on parts	
		Measurement at 24±2 hours after test conclusion	
Thermal Shock	MIL-STD-202G-method 107G	-55/+125 °C	±(0.5%+0.05 Ω) for 10 KΩ to
		Note: Number of cycles required is 300. Devices	
		unmounted	$\pm(1\%+0.05 \Omega)$ for others
		Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	<50 m Ω for Jumper
Short time	MIL-R-55342D-para 4.7.5	2.5 times RCWV or maximum overload voltage whichever is less for 5 sec at room temperature	±(2%+0.05 Ω)
overload	IEC60115-14.13		<50 m Ω for Jumper
			No visible damage
Board Flex/	IEC60115-1 4.33	Device mounted on PCB test board as described,	±(1%+0.05 Ω)
Bending		only I board bending required	<50 m Ω for Jumper
		3 mm bending	No visible damage
		Bending time: 60±5 seconds	
		Ohmic value checked during bending	

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Chip Resistor Surface Mount RC SERIES 0805 (RoHS Compliant)

Product specification 7

8	-	
	8	

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Solderability - Wetting	IPC/JEDECJ-STD-002B test B IEC 60068-2-58	Electrical Test not required Magnification 50X SMD conditions: I st step: method B, aging 4 hours at 155 °C dry heat 2 nd step: leadfree solder bath at 245±3 °C Dipping time: 3±0.5 seconds	Well tinned (≥95% covered) No visible damage
- Leaching	IPC/JEDECJ-STD-002B test D IEC 60068-2-58	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to Soldering Heat	MIL-STD-202G-method 210F IEC 60068-2-58	Condition B, no pre-heat of samples Leadfree solder, 270 °C, 10 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	±(1%+0.05 Ω) <50 mΩ for Jumper No visible damage

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Chip Resistor Surface Mount RC SERIES 0805 (RoHS Compliant)

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 3	Jul 15, 2008	-	- Change to dual brand datasheet that describe RC0805 with RoHS compliant
			- Description of "Halogen Free Epoxy" added
			- Define global part number
Version 2	Sep 03, 2004	-	- New datasheet for 0805 thick film 1% and 5% with lead-free terminations
			- Replace the 0805 part of pdf files: RC01_11_21_31_5, RC02_12_22_32_10, and HRC11_5_4
			- Test method and procedure updated
			- PE tape added (paper tape will be replaced by PE tape)
			- High ohmic products combined into standard products.
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"Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN."



8